

The Recommended RPM and Feed for CNC Insert 'V' Groove Router Bits

RPM (Rotation Per Minute)	Feed (Inch/Min.)
8,000	60-150
10,000	70-170
12,000	90-220
14,000	110-270
18,000	140-350
20,000	160-400
22,000	170-420
24,000	190-460

